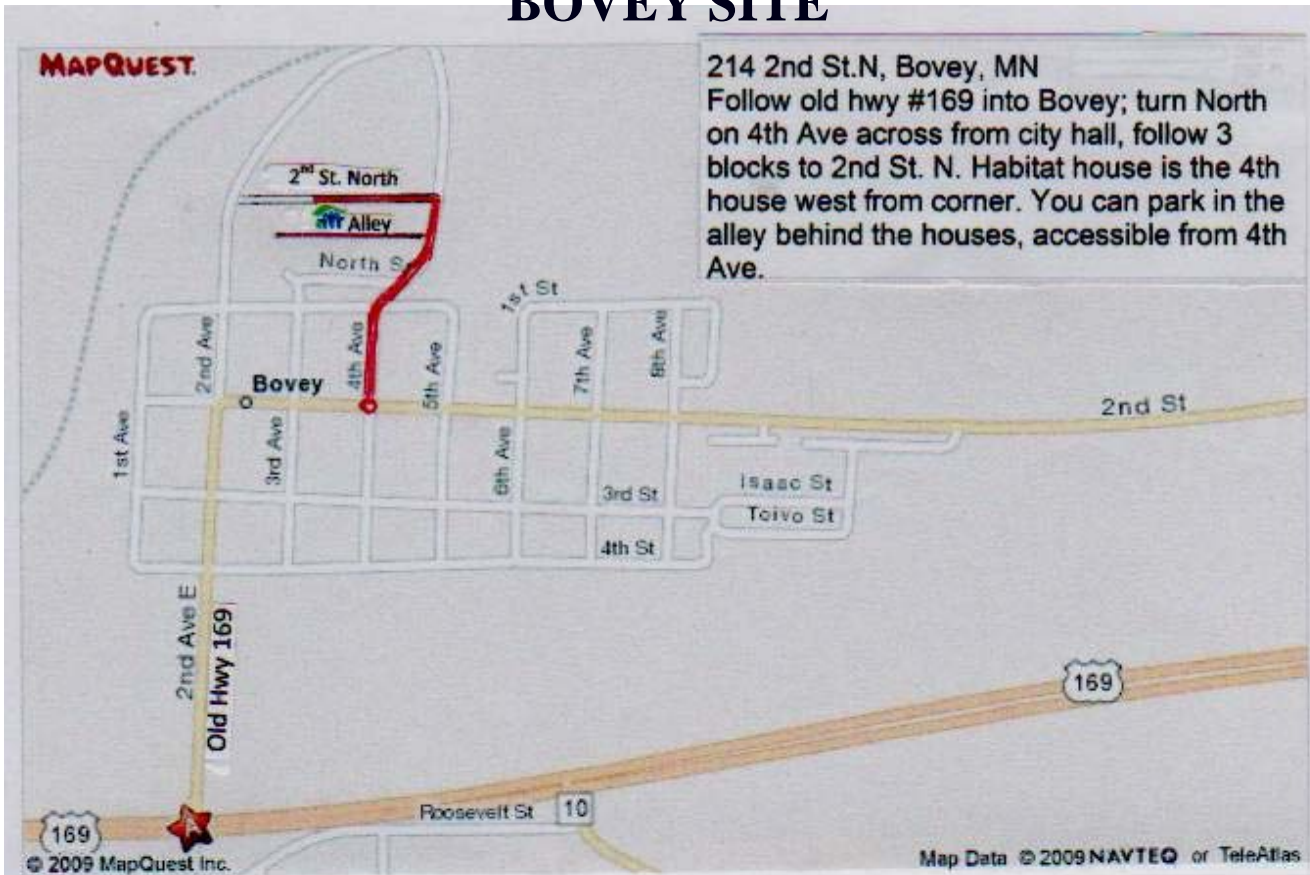


BOVEY SITE



CALUMET SITES

